

Perlite Products for Construction Uses



...natural superiority



Perlite Products

Vioryp's Perlite Bplus (fiber-reinforced perlitobeton) and **Perlite B** (perlitobeton) are lightweight concretes with exceptional thermo-acoustical insulation properties. They are based on expanded Perlite of specific measurements (0-3mm) combined with natural non-active ingredients.

Vioryp's Perlite Bplus and **Perlite B** are ideal for lightweight applications and deliver highly resistant and robust surfaces. **High resistance properties and exceptional thermo-acoustic insulation** characteristics render Perlite a widely-used, highly competitive lightweight concrete in modern construction projects.

Vioryp's Perlite C1 is an expanded byproduct of natural perlite, fully natural and ecological. It is adequate for lightweight substrate applications, and is ideal for renovating old structures due to its light weight and exceptional thermo-acoustical insulation properties.

Due to the high thermal insulation power of **Perlite Bplus**, **Perlite B** and **Perlite C1**, **energy savings reach up to 50%** when used in the floors, roofs and walls of buildings.

As the following table illustrates, perlite products, while sharing the same properties with normal and cellular concretes, in addition display superior thermal and acoustic insulation performance.



Comparative data

	Perlite Bplus	Perlite B	Perlite C1	Concrete	Cellular Concrete
Appropriate for Low thickness application (up to 4cm)	Yes	No	No	No	No
Appropriate for 15cm thickness application	Yes	Yes	Yes	No	No
Delivers final surface ready for glueing tiles/wood/marble	Yes	Yes	No	No	No
Creates robust under-surface	Yes	Yes	No	No	No
Compression strength	Yes	Yes	No	No	No
Tensile strength	Yes	Yes	No	No	No
Thermal Insulation	Yes	Yes	No	No	No
Acoustic insulation	Yes	Yes	No	No	No
Lightweight	Yes	Yes	No	No	No
Ecological	Yes	Yes	No	No	No

Perlite Bplus

10.8 Mpa / 4cm

Fiber reinforced thermal/sound insulation perlite mix of high resistance



Light weight concrete for filling floors and roofs

Cost efficient/High value-added product

Ideal for low thickness coating (4cm)

High compression strength (10,8Mpa)

Thermal/sound insulation

High tensile strength

Exceptionally solid

Does not create cracks

Highly resistant to friction

Improved antiseismic behaviour

Smooth final surfaces

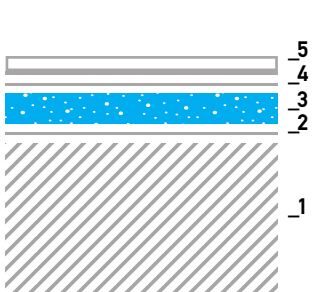
Easy to handle/apply

Applications

Perlite Bplus is mixed with cement and constitutes an ideal lightweight concrete for substrates of high resistance.

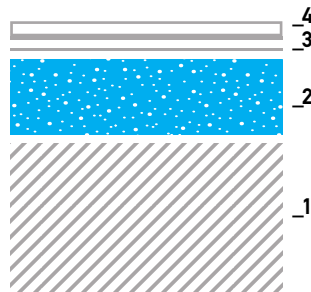
- Ideal for thermo-sound roof insulation and for filling floors

| A |
Application for **4cm** thickness



- 1 Concrete
- 2 Adhesion Reinforcer
- 3 **Perlite Bplus (4cm)**
- 4 Liquid additive for stabilization & water absorbance
- 5 Final surface (ready for glueing tiles, wood, marble, etc)

| B |
Application for **10cm** thickness



- 1 Concrete
- 2 **Perlite Bplus 10cm**
- 3 Liquid additive for stabilization & water absorbance
- 4 Final surface (ready for glueing tiles, wood, marble, etc)

Technical Properties

Compression ⁽¹⁾	10.80	MPa
Tensile Strength ⁽¹⁾	2.86	MPa
Dry tap weight ⁽²⁾	796	kgs/m ³
Thermal conductivity λ_{10} ⁽³⁾	0.17 - 0.29	m ² hC/kcal
Sound proof		
Lightweight		
Inflammable		
Resistant to fire		
Inorganic	ph < 7,5	
Ecological		
Environmentally friendly		
Human friendly		
Testing Sample 4cm X 15cm X 15cm	⁽¹⁾ ELOT 196-1 ⁽²⁾ ELOT EN933-1 ⁽³⁾ NCSR "DEMOKRITOS"	

Packaging

Pallets 1,5m³		30 sacks of 50L each
Pallets 2,0m³		40 sacks of 50L each

Application of Perlite Bplus & Perlite B

A | Application

- _1 Filling up floors at a thickness of 4cm up to 1 cm in one go
- _2 For larger thickness two or more successive layers can be applied, at intervals of about 3-4 hours
- _3 The application surface has to be dust-free and clean
- _4 The application surface needs to be leveled
- _5 Watering of the sub-surface
- _6 For fillings up to 4cm (**Perlite Bplus**) we recommend the addition of adhesive re-enforcer
- _7 We then are ready to apply our lightweight concrete

B | Preparing the Mix

Per four 50-litre bags we add one 50-kilo bag of cement

In the mix we add up to 50 litres of water in order to achieve the required fluidity level

- _1 We put **Perlite Bplus** or **Perlite B** in the pumping machine
- _2 We add cement and we mix
- _3 We add water and we mix

C | Comments

- _1 In the first day of the application the spraying of the surface with a thin layer of water is necessary to prevent cracks
- _2 Brushing should be carried out the same day or at the latest the day after
- _3 For better results we recommend the use of piston/pumping machines
- _4 For external surfaces (roofs, balconies, etc) we recommend applying water-resistant insulation (in liquid form) prior to applying tiles
- _5 7-15 days required for drying up

Perlite B

11.7 Mpa / 15cm

Thermal/sound insulation perlite mix of high resistance

Light weight concrete for filling floors and roofs



Cost efficient/High value-added product

High compression strength (11,7Mpa)

Thermal/sound insulation

Exceptionally solid

Does not create cracks

Highly resistant to friction

Improved antiseismic behaviour

Smooth final surfaces

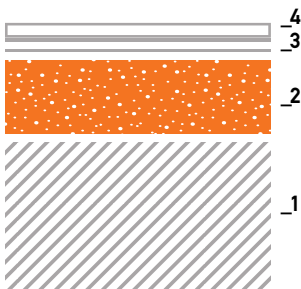
Easy to handle/apply

Applications

Perlite B is mixed with cement and constitutes an **ideal lightweight concrete for substrates of high resistance.**

- Ideal for thermo-sound roof insulation and for filling floors

Application for 10cm thickness



- 1 Concrete
- 2 Perlite B (10cm)
- 3 Liquid additive for stabilization & water absorbance
- 4 Final surface (ready for glueing tiles, wood, marble, etc)

Technical Properties

Compression ⁽¹⁾	11.70	MPa
Dry tap weight ⁽²⁾	810	kgs/m ³
Thermal conductivity λ_{10} ⁽³⁾	0.17 - 0.29	m ² hC/kcal
Sound proof		
Lightweight		
Inflammable		
Resistant to fire		
Inorganic	ph < 7,5	
Ecological		
Environmentally friendly		
Human friendly		
Testing Sample	⁽¹⁾ ELOT 196-1 ⁽²⁾ ELOT EN933-1 ⁽³⁾ NCSR "DEMOKRITOS"	

Packaging

Pallets 1,5m ³		30 sacks of 50L each
Pallets 2,0m ³		40 sacks of 50L each

Perlite C1

7.5 Mpa / 15cm



Natural expanded perlite

Lightweight concrete for exceptional thermo-acoustic insulation when filling roofs, floors and walls.

Cost efficient/High value-added product

Ideal for low density applications

Exceptional Thermal /sound insulation

Improved antiseismic behaviour

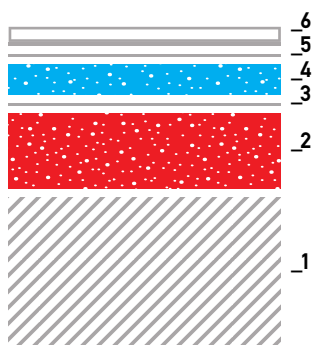
Easy to handle/apply

Applications

Perlite C1 when mixed with cement constitutes a light weight concrete for substrates **with high thermal insulation capabilities.**

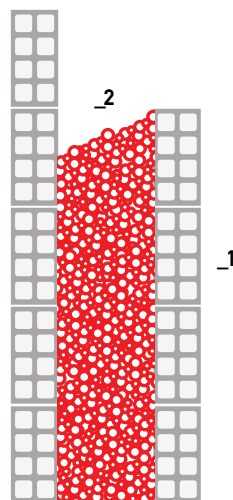
- Ideal for thermo-sound insulation of roofs & floors

Application for **7cm - 15cm** thickness



- 1 Concrete
- 2 Perlite C1 7cm - 15cm
- 3 Adhesion Reinforcer
- 4 Perlite Bplus 2cm - 4cm
- 5 Liquid additive for stabilization & water absorbance
- 6 Final surface (ready for glueing tiles, wood, marble, etc)

Application in-between walls



- 1 Bricks
- 2 Perlite C1

Technical Properties

Compression ⁽¹⁾	7.50 MPa
Dry tap weight ⁽²⁾	230 kgs/m ³
Thermal conductivity λ_{10} ⁽³⁾	0.063 - 0.085 m ² hC/kcal
Sound proof	
Lightweight	
Inflammable	
Resistant to fire	
Inorganic	ph < 7,5
Ecological	
Environmentally friendly	
Human friendly	
Testing Sample 15cm X 15cm X 15cm	⁽¹⁾ ELOT 196-1 ⁽²⁾ ELOT EN933-1 ⁽³⁾ NCSR "DEMOKRITOS"

Packaging

100 L sack	
Pallets 2,0m ³	40 sacks of 50L each

Application for Perlite C1

A | Application

- _1 Filling up floors at a thickness of 6cm up to 15cm in one go
- _2 For larger thickness two or more successive layers can be applied, at intervals of about 3-4 hours.
- _3 The application surface has to be dust-free and clean
- _4 The application surface needs to be leveled
- _5 Watering of the sub-surface
- _6 We are then ready to apply our lightweight concrete
- _7 After 2-3 hours we apply a layer of 2-4cm of **Perlite Bplus**

B | Preparing the Mix

Per every 100-litre bag we add 15 kgs cement

In the mix we add up to 17 litres of water in order to achieve the required fluidity level

- _1 We put **Perlite C1** in the pumping machine
- _2 We add cement and we mix
- _3 We add water and we mix

C | Comments

- _1 For better results we recommend the use of piston/pumping machines
- _2 In the first day of the application the spraying of the surface with a thin layer of water is necessary to prevent cracks
- _3 Brushing should be carried out the same day or latest the day after the application
- _4 For external surfaces (roofs, balconies, etc) we recommend applying water-resistant insulation (in liquid form) prior to applying tiles
- _5 7-15 days required for drying up

The Company

Vioryp SA is run by highly experienced engineers and has invested in cutting edge technologies, thus guaranteeing for top quality and reliability both in production and final packaging. Vioryp's fully vertically-integrated, newly-built plant, fully addresses the needs of modern construction building.

High quality Greek Natural Perlite procurement, combined with our independent operations and modern production processes deliver perlite products that meet and surpass even the most demanding specifications.

Our 30,000 m² production site, which is fully automated and runs under continuous monitoring by our experienced team, safeguards the highest standards of service and consistent quality of final perlite products to our customers. Our factory constitutes one of the most technologically updated perlite expansion plants in Greece.



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